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# ARSENIC REMOVAL FROM WATER BY CHEMICAL OXIDATION AND ADSORPTION ON IN-SITU FORMED FERRIC HYDROXIDE

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## Abstract

The efficiency of arsenic removal from groundwater by using chemical oxidation and adsorption on in-situ formed ferrihydroxide (FeOOH) was investigated in this study. Three popular oxidants (chlorine, permanganate, hydrogen peroxide) with different doses were used in the presence of Fe(II) to remove As(III) with concentration of about 200 µg/L. The results showed that As(III) was adsorbed well on in-situ formed FeOOH. However, arsenic concentration in treated water did not meet Vietnamese standard of 10 µg/L in oxygenation process of 8 mg/L Fe(II). Using chlorine and permanganate with content just enough for oxidation of Fe(II) can decrease arsenic content down to below 10 µg/L in ten minutes. However, H<sub>2</sub>O<sub>2</sub> showed less effectiveness as compared to chlorine and permanganate. In addition, this study also indicated that the newer FeOOH, the more effective As removal by adsorption process.

## 1. Introduction

In Vietnam, 30% of supplied water was exploited from groundwater, which is better than surface waters in aspects of microorganisms, suspension and anthropogenic pollution. However, the content of dissolved minerals in groundwater is normally higher than that in surface water. Some groundwaters are contaminated by heavy metals such as Pb, Hg..., especially As. Recently, arsenic pollution in groundwater was found to be serious in Red River Delta [1]. In aqueous solution, arsenic occurs in valence states of +3 and +5 in inorganic or organic form. Under reductive condition of groundwater, arsenic mainly exists in inorganic form of the valence state of +3.

Arsenic is a highly toxic element. Its toxicity depends on valence state and existing form. Inorganic arsenic was found to be more toxic than organic – arsenic. As(III) is about 60 times more toxic than As(V). Long-term consumption of water containing arsenic content of 50 µg/L can raise cancer probability up to 13/1000 [2]. Arsenic can cause poisoning at very low doses and affect on many body organs. Due to human health effects, WHO had revised the maximum concentration limit (MCL) for arsenic in drinking water from 50 down to 10 µg/L in 1993. In 2001 USEPA adopted this value [3], and Vietnam accepted the same value in 2002. To adapt this strict regulation, numerous studies have been carried out and reviewed [4-6]. Arsenic treatment methods can be categorized into three main groups: (1) adsorption, (2) coagulation/precipitation, (3) membrane filtration.

*In the first group*, various adsorbents were examined such as oxides of Fe, Al, Mn, Zr or mixture of these oxides, activated carbon, ionic exchange resins. These adsorbents have different adsorption abilities and optimum pHs. Some materials for arsenic adsorption are now commercially available such as GFH<sup>TM</sup> produced by Siemens, GTO<sup>TM</sup> by Dow [7]. In Vietnam, a new material for As adsorption named MF97 was produced by Institute of Chemistry, Vietnam Academy of Sci. & Tech.. This product has adsorption capacity of 1 g As/kg at filtration rate of 6-8 BV/h. Our research group are developing another material with similar adsorption capacity based on a Vietnamese natural mineral pyrolusite.

In the second group, arsenic was removed by co-precipitation/adsorption phenomenon in coagulation process using Fe(III) or Al(III) salts, or in softening process using lime. Various reports on these methods showed that removal of As(V) is more effective than that of As(III) [8, 9].

Membrane filtrations include reverse osmosis (RO), nanofiltration (NF), ultrafiltration (UF) and electrodialysis (ED) processes having different arsenic removal efficiencies. RO and NF can remove nearly 100 % of arsenic. UF and ED are less efficient as compared to RO and NF. One of main disadvantage of membrane technique for Vietnam's situation is the high cost of investment.

In Vietnam there are 2 scales in supply water: (1) household tubewells and small facilities, (2) large plants. The biggest difference between 2 scales is system operating ability. The conventional adsorption-filtration is suitable for the first scale because of lacking of operating skills. Nevertheless, this process requires high investment for the second one, large scale, especially when As treatment as a retrofitting measure is needed. Hence, to solve arsenic problem for water supply in Vietnam, this study focused on coagulation/precipitation processes, the conventional, popular techniques in the history of water treatment. As mentioned above, using Al(III) or Fe(III) salts gives better results for As(V) as compared to As(III) [8, 9], meanwhile groundwater in Vietnam is commonly contaminated by iron(II) with concentration range of 5 – 10 mg/L, this values are quite common in drinking water coagulation technique. However, in cases with elevated arsenic content (above 60 ppb), water treated by conventional Fe(II) removal process (aeration/oxidation-settling-filtration) does not meet new Vietnamese standard for arsenic. Our survey showed that in Hanoi groundwater arsenic mostly exists in As(III) form. A feasible option to improve arsenic problem is oxidizing As(III) to As(V) that enables to use As(V) adsorption capacity on FeOOH *in-situ* formed during conventional Fe(II) treatment process. Chlorine, permanganate and hydrogen peroxide are strong oxidants and widely used in Vietnam. They can be promising agents for practice. This study evaluated their effect in model groundwater for further application.

## 2. Experimental part

### 2.1. Materials and chemicals

Distilled water was used to prepare chemical solutions, for experiments with chlorine, deionized water was used. Stock solutions of As(III) was prepared from As<sub>2</sub>O<sub>3</sub> produced by Russia. Other chemicals (oxidants, FeCl<sub>2</sub>, NaOH, HCl, NaNO<sub>3</sub>,... ) were obtained from Chinese chemical companies and used without further purification. 1-mL polyethylene tip packed with 0.8 g of As(V) selective aluminosilicate adsorbent was used for removing As(V) from samples. Equipments used in this study are: pH, DO meters, magnetic stirring plate, spectrophotometer.

### 2.2. Experimental procedures

Arsenic removal efficiency of chemical oxidation and adsorption process was examined as follow:

#### a. As(III) removal in Fe(II) oxidation by air oxygen, the case of *in-situ* formed FeOOH

This experiment was conducted in 500 mL of 0.01 M NaNO<sub>3</sub> solution under gentle mixing condition. After adding stock solution of As(III) to gain required concentration (about 200 µg/L), a given amount of Fe(II) solution was added to solution, then pH of reaction solution was adjusted to 7. Three different Fe(II) concentrations (2, 5, 8 mg/L) represent for typical iron contents in groundwater were used in this study. Others condition of this experiment was given in table 1.

**Table 1.** Conditions for As(III) removal in Fe(II) oxidation by air-oxygen

Item	[Fe(II)] <sub>0</sub> mg/L	[As(III)] <sub>0</sub> µg/L	pH	Temp. °C	DO mg/L	NaNO <sub>3</sub> M
Value	2, 5, 8	~ 200	7.0 – 7.2	23 – 25	7.3 – 8.7	0.01

During experiments, samples were collected in time interval of 10 minutes for analyzing concentration of aqueous Fe(II) and As. Fe(II) was analyzed by 1, 10 – orthophenaltroline method.

As samples were filtered through 0.45  $\mu\text{m}$  membrane and preserved in HCl solution ( $\text{pH}<1$ ) then analyzed by ICP method. According to M.J. Kim [10], As(III) was very slowly oxidized by air-oxygen, therefore it assumes that remaining arsenic in filtrate is As(III).

*b. As(III) removal by adsorption on newly formed ferric hydroxide ( $\text{FeOOH}$ )*

Arsenic adsorption efficiency may be different, depending on As(III) was added before or after completion of Fe(II) oxidation. To verify this fact, As(III) adsorption on newly formed FeOOH was carried out. Conditions for this experiment were the same as given in table 1. But one change in procedure was that stock solution of As(III) was added after Fe(II) oxidation completion. In this experiment, samples were also collected in time intervals, filtered through 0.45  $\mu\text{m}$  membrane and preserved in HCl solution ( $\text{pH}<1$ ) for arsenic analysis.

*c. As(III) removal by using chemical oxidation and adsorption on in-situ formed FeOOH*

Three oxidants (chlorine, permanganate, hydrogen peroxide) were used to improve arsenic adsorption on FeOOH. Due to negligible oxidant demand for small amount of As(III), oxidant doses used were calculated just enough for Fe(II) oxidation. Initial Fe(II) concentrations were 2, 5, 8 mg/L. Conditions for experiments of each oxidant are given in tables 2, 3, 4.

**Table 2.** Conditions for As(III) removal using  $\text{KMnO}_4$

Items	[Fe(II)] <sub>0</sub> mg/L	[As(III)] <sub>0</sub> $\mu\text{g/L}$	pH	Temp. $^{\circ}\text{C}$	DO mg/L	$\text{NaNO}_3$ M	$\text{KMnO}_4$ mg Mn(VII)/L
No. 1	2	213	6.8	25	7.1	0.01	0.65
No. 2	5	200	6.8	28	6.6	0.01	1.64
No. 3	8	213	7.2	27	6.8	0.01	2.62

**Table 3.** Conditions for As(III) removal using  $\text{Cl}_2$

Items	[Fe(II)] <sub>0</sub> mg/L	[As(III)] <sub>0</sub> $\mu\text{g/L}$	pH	Temp. $^{\circ}\text{C}$	DO mg/L	$\text{NaNO}_3$ M	$\text{Cl}_2$ mg/L
No. 1	2	208	7.3	25	6.7	0.01	2.6
No. 2	5	200	7.2	26	6.9	0.01	6.34
No. 3	8	179	7.1	25	7.3	0.01	10.4

**Table 4.** Conditions for As(III) removal using  $\text{H}_2\text{O}_2$

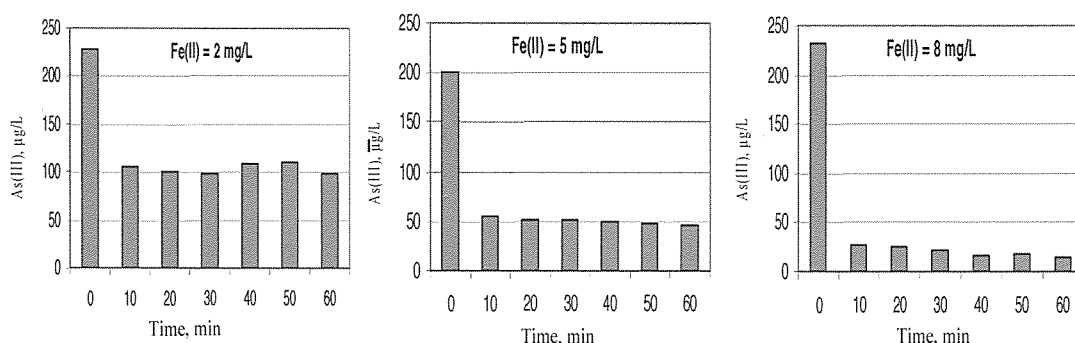
Items	[Fe(II)] <sub>0</sub> mg/L	[As(III)] <sub>0</sub> $\mu\text{g/L}$	pH	Temp. $^{\circ}\text{C}$	DO mg/L	$\text{NaNO}_3$ M	$\text{H}_2\text{O}_2$ mg/L
No. 1	0	185	6.9	25	-	0.01	0.63
No. 2	2	188	6.9	26	-	0.01	0.63
No. 3	5	180	6.9	25	-	0.01	1.53
No. 4	8	177	7.0	26	-	0.01	2.43

In the experimental procedure, after adding As(III), Fe(II) to gain required concentration and adjusting pH to 7, oxidant was added last. During experiment, samples were taken after every 10 minutes, filtered in to quenching agent (ascorbic acid) then quenched samples were divided in to two portions. The first portion was preserved in HCl solution (pH<1) for total arsenic analysis. The second one was filtered through cartridge containing aluminosilicate to remove As(V), and the filtrate was preserved in HCl for As(III) analysis.

### 3. Results and discussion

#### 3.1. As(III) removal in Fe(II) oxidation by air oxygen, the case of in-situ formed FeOOH

The results of Fe determination indicated that Fe(II) was completely oxidized during first 5 minutes. Hence, in following experiments with the time interval of 10 minutes, oxidized iron was assumed to be in the form of FeOOH. The depletion of aqueous As(III) due to adsorption on solid FeOOH accompanying with Fe(II) oxygenation was depicted in figure 1.



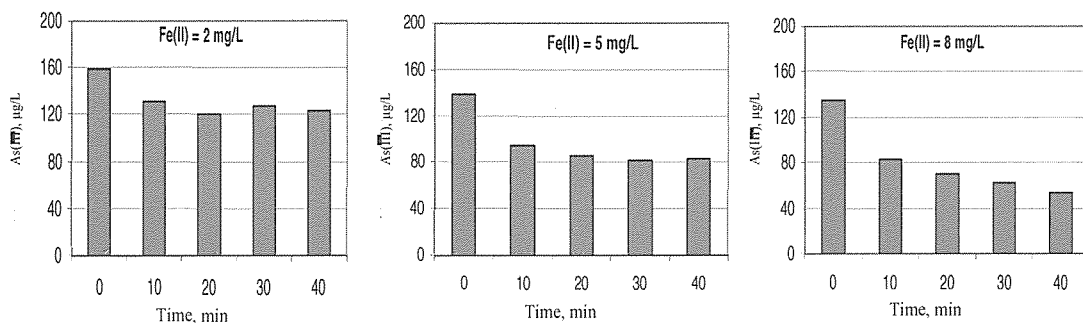
**Figure 1.** Variation of aqueous [As(III)] with time in Fe(II) oxygenation experiments

As discussed, As(III) was hardly oxidized by air oxygen. So the obtained results enable us to make some conclusions:

- Considerable amount of As(III) was removed by adsorption on *in-situ* formed FeOOH in Fe(II) oxygenation process.
- Increasing Fe(II) concentration resulted in higher treatment efficiency – with initial As(III) of about 200 µg/l, the removal yields for initial Fe(II) concentrations of 2, 5, 8 mg/L were 56, 77, 93 % after 1 hour. However, As content in treated water did not meet new standard (10 µg/l) even with Fe(II) concentration up to 8 mg/L.
- Results on figure 1 showed that in first 10 minutes when Fe(II) oxidation and fast Fe(III) hydrolysis happened, adsorption was really fast and most effective. After this stage, adsorption was much less slow. To verify the last conclusion, the rate of As(III) adsorption on newly formed FeOOH was evaluated and the results was shown in the next part.

#### 3.2. As(III) removal by adsorption on newly formed ferric hydroxide (FeOOH)

Conditions of this experiment was the same as that of the Fe(II) oxygenation experiment. A difference in procedure was that As(III) was added after completion of Fe(II) oxidation. The variation of aqueous [As(III)] was analysed and represented in figure 2.



**Figure 2.** As(III) adsorption on newly formed FeOOH

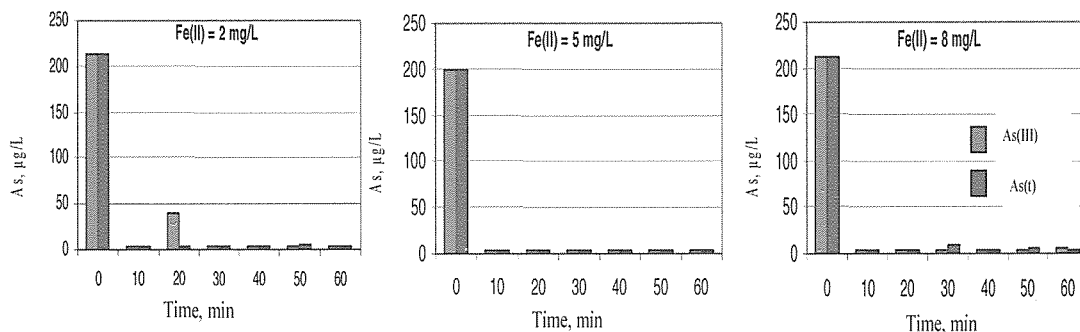
Figure 2 confirmed that the rate of As(III) adsorption on readily formed FeOOH after Fe(II) oxidation was less effective than that during *in-situ* Fe(II) oxidation as described in previous paragraph. After 1 hour, the yields of this process were only 23, 40, 60 % for initial Fe(II) concentrations of 2, 5, 8, respectively. The lower efficiency was due to changes of FeOOH morphology leading to decreases in active surface area of solid FeOOH. This phenomenon was also evidenced by our earlier study in which 1-month aged FeOOH was used. The results showed that As(III) content decreased 13 % (from 150 down to 130 µg/L) after 1 hour when using 500 mg/L FeOOH (corresponding to 323 mg Fe/L). It means that the older FeOOH, the lower adsorption efficiency.

From achieved data, it can conclude that some groundwaters contaminated by arsenic of about 200 µg/L, conventional Fe(II) oxygenation of Fe content below 8 mg/L could not remove arsenic to meet required value of 10 µg/L. To solve this problem, oxidants were tested to oxidize As(III) to As(V) that should lead to better As adsorption capacity. Early research on kinetics of As(III) oxidation showed that chlorine can extremely fast oxidize As(III) to As(V), reaction rate constant  $k = 2.6 \times 10^5 \text{ M}^{-1}\text{s}^{-1}$  [11]. This study tested three oxidants (chlorine, permanganate, hydrogen peroxide) in the presence of Fe(II).

### 3.3. As(III) removal by using chemical oxidation and adsorption on FeOOH

#### Using $\text{KMnO}_4$

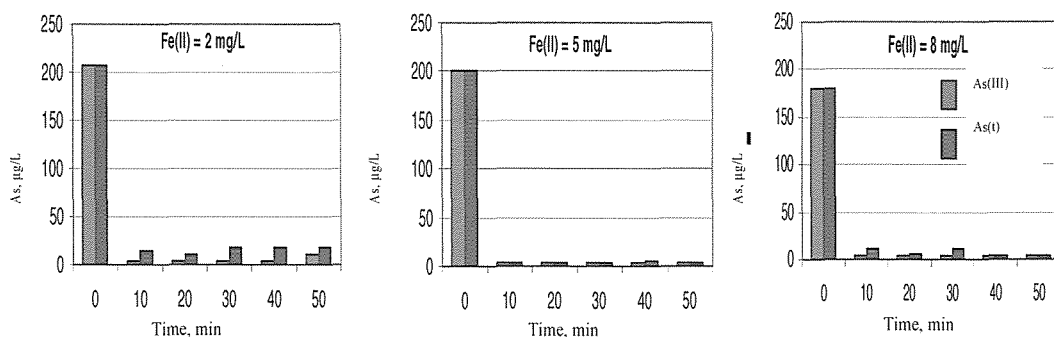
$\text{KMnO}_4$  doses were taken just enough for oxidation of Fe(II). During experiment, samples were taken in 10-min. time interval, filtered and handled as described above for As(III), total As analysis. Concentrations of As(III), As(V) at different time were presented in figure 3.



**Figure 3.** Variation of arsenic species in aqueous solution when using  $\text{KMnO}_4$

The results indicated that  $\text{KMnO}_4$  considerably enhanced As treatment, As concentration in treated water was below  $10 \text{ } \mu\text{g/L}$ . The yield of As removal reached 98 % with the lowest Fe(II) content of  $2 \text{ mg/L}$  within 10 minutes.

#### Using $\text{Cl}_2$



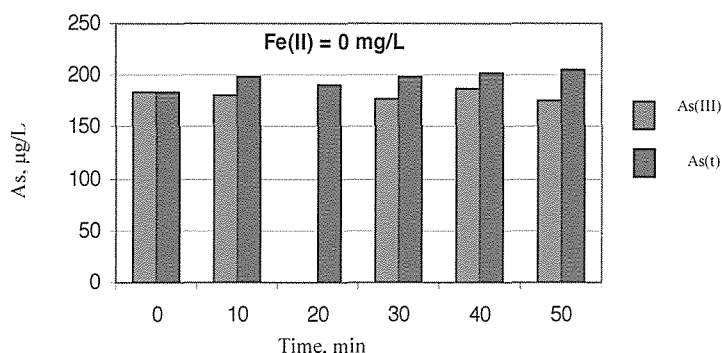
**Figure 4.** Variation of arsenic species in aqueous solution when using  $\text{Cl}_2$

This experiment was conducted with the same procedure as for  $\text{KMnO}_4$ . Chlorine used were equivalent to  $\text{KMnO}_4$ . Variation of concentration of arsenic species was depicted in figure 4.

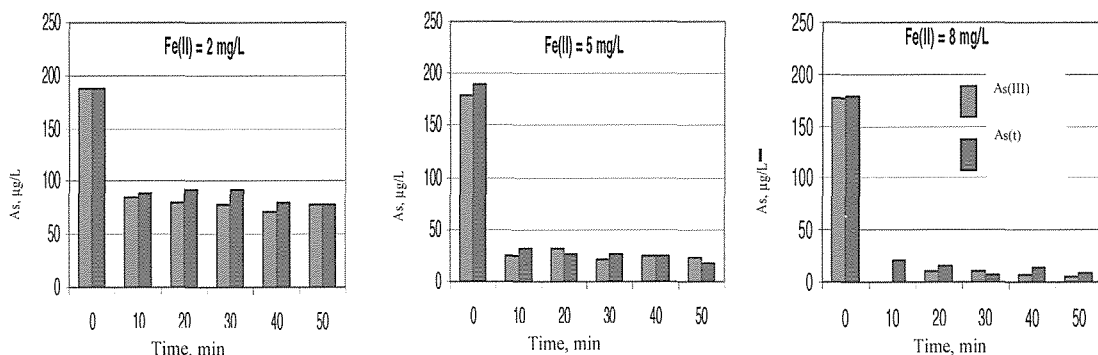
As stated above, chlorine reacts with As(III) very fast. It can see in figure 4 that As(III) concentration decreases quickly in first ten minutes. However, to meet standard for arsenic, in this case Fe(II) content was required to be  $5 \text{ mg/L}$  – corresponding to 98 % As removal. Compared to results for  $\text{KMnO}_4$ , efficiency of using  $\text{Cl}_2$  was a little lower. This phenomenon can be explained by the formation of  $\text{MnO}_2$  when using  $\text{KMnO}_4$ . Formed  $\text{MnO}_2$  can catalytically oxidize As(III), and adsorb both As(III) and As(V) on its surface.

#### Using $\text{H}_2\text{O}_2$

Concurrent presence of Fe(II) and  $\text{H}_2\text{O}_2$  can lead to Fenton process. However, Fenton process is most powerful at pH of 3 – 4. At pH of the experiment of about 7, effect of Fenton reaction may not be significant. Results in figure 5 and 6 proved this fact.



**Figure 5.** Arsenic species in solution at different time ( $[\text{H}_2\text{O}_2]_0 = 0.63 \text{ mg/L}$ ,  $[\text{Fe(II)}]_0 = 0 \text{ mg/L}$ )



**Figure 6.** Variation of arsenic species in aqueous solution when using  $\text{H}_2\text{O}_2$

The run without Fe(II) (Fig.5) revealed that in aqueous solution  $\text{H}_2\text{O}_2$  did not oxidize As(III). In the presence of Fe(II), using  $\text{H}_2\text{O}_2$  (Fig.6) could raise As adsorption as compared to Fe(II) oxygenation process as showed in table 5. But the use of  $\text{H}_2\text{O}_2$  was less effective than that of  $\text{Cl}_2$  or  $\text{KMnO}_4$ . To lower As content from about  $200 \mu\text{g/L}$  down to below  $10 \mu\text{g/L}$  (95 % removal), it required Fe(II) concentration of as high as  $8 \text{ mg/L}$ . This result seemed that Fenton reaction played insignificant role in the process.

**Table 5.** Comparison of As treatment by using  $\text{H}_2\text{O}_2$  and  $\text{O}_2$  in the presence of Fe(II)

[Fe(II)] <sub>0</sub> , mg/L	2	5	8
$\text{O}_2$	57 %	77 %	94 %
$\text{H}_2\text{O}_2$	58 %	90 %	95 %

#### 4. Conclusion

Arsenic(III) well adsorbed on *in-situ* formed FeOOH during Fe(II) oxygenation process, older FeOOH had lower adsorption yield.

However, the presence of  $8 \text{ mg Fe(II)}$  could not lower As(III) content of about  $200 \mu\text{g/L}$  to meet new Vietnamese As standard of  $10 \mu\text{g/L}$ .

Chlorine and permanganate owing to extremely fast As(III) oxidation considerably enhanced arsenic removal by oxidation and adsorption on *in-situ* formed FeOOH. In artificial groundwater, initial As(III) concentration of about  $200 \mu\text{g/L}$  can be reduced below  $10 \mu\text{g/L}$  with 2 and 5 mg Fe(II)/L when using permanganate and chlorine, respectively. Hydrogen peroxide could also improve As(III) treatment efficiency, but much less effective than chlorine and permanganate did.

The results of this study suggest an alternative method to improve arsenic removal of conventional water treatment plants, which were designed only for iron removal. The suggestion is that using common oxidants, such as chlorine and permanganate to oxidized As(III) to As(V) before filtration step in treatment sequence. But before application at full scale, pilot scale should be tested to evaluate effects of contaminants such as ammonia (for chlorine), phosphate, silicate... in real groundwater.

## Acknowledgment

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